ARTICLE OF CLOTHING WITH BUILT IN SUPPORT SYSTEM ABSTRACT OF THE DISCLOSURE

An integrated garment including an outer layer for covering a woman's breasts, the outer laying including a top end, a bottom end and side seams and an inner layer having a perimeter and a substantial support structure extending from a front of the garment to a back of the garment in at least a bust region of the garment. The inner layer includes at least two different stitch patterns each having a respective yarn and is substantially attached along at least a portion of the perimeter to the outer garment.

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5